

Machine: HS16-26				Project#	PARKER G4			MODEL: HS16		H1795	DWG # J-53-26		5_21_01	Notes
Station	Speed	UNIT	CB	Axis Scale	PL Axx#	Axis	PMAC	COORD	MOTOR	PRGM	VME	Spindle Type	Unit Type	
1H			8	MECH.		33								
2H		2	9	MECH.		25							36-100?	
3H		3	10	MECH.		26							36-100?	
3V		21	11	MECH.		27							36-100?	
4H		4	12	MECH.		28							36-100?	
5H		8		44000 X	PL-A5	4	1	3	4			FREQ. DRIVE #5	50-100 ✓	
			18	25400Z	PL-A6	5			5	8	6888	channel 0		
				20000C	S1	6	1		6				single-point	
5V		22	14	MECH.		29								
6H		6	15	MECH.		30							36-100?	
7H		7	16	25400Z	PL-A8	3	1	2	3	7		FREQ. DRIVE #7	36-100 ✓	
7V		23	17	MECH.		31					688A	channel 1		
8H		5		44000 X	PL-A9	1	1	1	1			FREQ. DRIVE #8	50-100 ✓	
		5	13	25400 Z	PL-A10	2			2	5	688C	channel 2		
9H		9	19	MECH.		32							36-100?	
9V		27		44000 X	PL-A11	17	3	1	1			FREQ. DRIVE # 21	50-100	
			26	25400Z	PL-A12	18	3		2	27	688E	channel 3		
				20000 C	S2	19	3		3				single-point	
10H		10	21	MECH.		35							36-100?	
11V		25		8192C	SERVO1	9	2	1	1			SERVO 01	36-100	
				25400 Z	PL-A15	10	2		2	25			Tapping	
11H		11	28	MECH.		36							36-100?	
12H		16		44000 X	PL-A16	20	3	2	4			FREQ. DRIVE # 12	50-100 ✓	
			27	25400 Z	PL-A17	21	3		5	16	6890	channel 4		
				20000C	S3	22	3		6				single-point	
13H		13	23	MECH.		37							36-100?	
13V		26	24	25400 Z	PL-A18	13	2	3	5	26		FREQ. DRIVE # 22		
											6892	channel 5		
14H		14	25	25400Z	PL-A19	14	2	4	6	14		FREQ. DRIVE # 14	36-100 ✓	
											6894	channel 6		
15V		24		44000 X	PL-A20	7	1	4	7			FREQ. DRIVE # 23	50-100	
			20	25400Z	PL-A21	8			8	24	6896	channel 7		
16H		12		44000 X	PL-A24	11	2	2	3			FREQ. DRIVE # 16	50-100	
			22	25400 Z	PL-A22	12	2		4	12	6898	channel 8		